

Resene product labels are updated from time to time. This label is provided as a guide for this product and may differ from the label on the container you purchase.
Please discuss your project with your local Resene ColorShop team or reseller to ensure you have the right products to give you the best quality finish for your specific project.

net contents 800ml

Must be mixed with the appropriate hardener. Makes 1 litre when mixed with 200ml of Resene Armourcote 221 Hardener.

LL44301B 9/13

WARNING

Read label before use. Keep out of reach of children. Harmful if swallowed. May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. Toxic to the aquatic environment with long lasting effects. Harmful to terrestrial vertebrates.

PRECAUTIONS

DO NOT BREATHE FUMES/MISTS/SPRAYS/VAPOURS. USE WITH ADEQUATE VENTILATION. DO NOT EAT, DRINK OR SMOKE WHILE USING. Do not handle until all safety precautions have been read and understood. Store in original or correctly labeled container, tightly closed, in a well ventilated area indoors, away from foodstuffs, either between 15°C-20°C or at a cool, constant temperature. Store locked up. Ground/bond container and receiving equipment. Use explosion proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves, eye/face protection as required. Wash thoroughly after handling. Dispose of empty container safely. Consult Resene checklist on environmentally acceptable methods for cleaning equipment and disposing of unwanted paint. Do not contaminate any water supply. Avoid release to the environment. Clean up spillage.

FIRST AID

IF SWALLOWED: Rinse mouth. Seek medical attention.
IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing and wash before re-use. Rinse skin with water/shower. Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
If exposed or concerned: call a POISON CENTRE or doctor/physician.
When seeking medical advice take this container with you.
Further information can be obtained from
AUST: POISONS INFORMATION CENTRE 131 126
or call Resene 1800 738 383.
NZ: NATIONAL POISONS CENTRE 0800 POISON (764 766)
or call Resene 0800 737 363.
CONTAINS: Dimethyl benzene 135-155 gms/L, Benzenemethanol <10 gms/L.
For use as a decorative/protective coating.
For full technical instructions see Data Sheet RA36.
SPILLS: Wear appropriate protective clothing. Absorb with sand or earth. Collect and seal in properly labelled drums. Do not allow to enter drains or to run off into waterways. Refer to local waste management authority.
CLEANING PAINT EQUIPMENT: Brush/roll out as much paint as possible on to newspaper before washing out brushes/rollers with the recommended thinner. Do not allow thinner to enter any drains. Refer to your local Council for disposal of dirty thinner.
FIRE: In case of fire: Use foam, CO2, dry chemical for extinction.

WARNING

KEEP OUT OF REACH OF CHILDREN

Resene

Armourcote 221
inhibitive epoxy primer
brushing base

Engineered Coating Systems



9 418022 1026266 **PALE GREEN**

Resene Armourcote 221 combines the performance properties of a quality inhibitive epoxy primer with the convenience of brush or roller application. Suitable for priming both ferrous and non-ferrous metals that are to be finished with brushing two component polyurethanes, such as Resene Uracryl 400 Series topcoats. Primer for new or maintenance work.

General

- Safety Data Sheet (SDS) is available and must be consulted before use.
- In every case it is recommended that the current Resene Data Sheet is consulted for product data and surface preparation information.
- This product must be thoroughly mixed before use. Efficient mixing at all stages requires power mixing with an air or explosion proof mixer until uniformly blended.
- Thinning requirements may vary according to application method, equipment and environmental conditions.
- If thinning is required thoroughly re-mix using the power mixer.
- Ensure correct wet film thickness is applied to achieve desired dry film thickness. Allowance must be made for any thinner added.
- Use of incorrect thinner may have an adverse effect on application and performance.
- Drying is affected by low temperatures and high humidity.
- The temperature of the substrate should be 3°C above the "Dew Point".
- The "Dew Point" requirement can be presumed to be satisfied if a thin clearly defined film of water applied to the cleaned surface with a damp cloth evaporates within 15 minutes.
- Following appropriate preparation, all surfaces must be dry and clean prior to painting.
- This product may be used to paint a wide variety of surfaces. If the surface you propose to paint is unsound

or not referred to, contact your local Resene ColorShop or Reseller for your nearest Technical Representative.

Be PaintWise

For tips on minimising the impact of your decorating on the environment see the Resene website.



UN NO. 1263 - PAINT RELATED MATERIAL

FLAMMABLE LIQUID AND VAPOUR
Keep away from heat/sparks/open flames/
hot surfaces. No smoking.



Resene
the paint professionals use



In Australia: Resene Paints (Aust) Limited
7 Production Ave, PO Box 924, Beenleigh, Qld 4207
Phone 1800 738 383 Fax 1800 064 960
Email advice@resene.com.au or visit www.resene.com.au

In New Zealand: Resene Paints Limited
Vogel Street, PO Box 38242, Wellington Mail Centre, Lower Hutt 5045
Phone (04) 577 0500 Fax (04) 577 0600
Email advice@resene.co.nz or visit www.resene.co.nz

Manufactured under a quality system certified as complying with ISO9001 by Telarc SA, an accredited certification body. Printed on environmentally responsible paper, which complies with the requirements of environmental management systems EMAS and ISO14001, using vegetable-based inks.

Quick check

Name: Resene Armourcote 221.
Generic type: Two component inhibitive epoxy primer.
Colours: Pale Green.
Finish: Low gloss.
Primer required: Not normally but may be applied over Zincilate primers or ArmourZinc 120.
Application method: Brush/roller.
Mixing ratio: 4 parts Base: 1 part Hardener (by volume).
Induction time: 5-15 minutes.
Pot life: 8 hours at 25°C. Increased temperatures will shorten pot life.
Recommended dry film thickness (D.F.T.): 50-75 microns per coat.
Theoretical coverage: 11 square metres per litre at 50 microns D.F.T. 7.3 square metres per litre at 75 microns D.F.T.
Dry time (minimum): 3½ hours at 25°C (touch); 5 hours at 10°C. Drying is affected by low temperatures and high humidity.
Recoat time (minimum): 6 hours at 25°C; 11 hours at 10°C. Maximum: varies with environmental conditions and topcoat used. Consult manufacturer.
Thinning and clean up: Resene Thinner No.8.
Resene Data Sheet: RA36.
Warning: Drying times of alkyd finishes such as Resene Super Gloss (see Data Sheet D32) and Resene Mica Bond (see Data Sheet RA71) may be extended when applied directly to Resene Armourcote 221.
 Epoxies and polyaminoamides have been known to cause dermatitis and usual precautions to avoid skin contact should be taken.
Enjoy the Resene Promise of Quality on premium paints. See your Resene ColorShop or the Resene website for a copy.
In every case it is recommended that the appropriate Data Sheet and Safety Data Sheet are consulted prior to application.

Please ensure that use of this product is compatible with the substrate and surface preparation method and that the colour in this container is the same as selected. Resene does not accept any responsibility for the application of incorrect product to substrate or the application of incorrect colours. For further painting advice and information, call 1800 738 383 (AUST), 0800 737 363 (NZ) or visit the Resene website.